

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65011

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Item ID: D412-702-103B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 1/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 1/14/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

OK 11/01/07
MF
11-01-06

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Picklist Print

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Work Order ID: 65011

Parent Item: D412-702-103B

Parent Item Name: Harness Assembly





Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10LL  Washer		Purchased	No			100	Each	4,051.000	4	4			
<div> <div>Location</div> <div>ST349</div> <div>19085</div> <div>19600</div> </div> <div> <div>Loc Qty</div> <div>4051</div> <div>472</div> <div>3579</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D3573-8  Adapter		Manufactured	No			100	Each	3.0000	1	1			
<div> <div>Location</div> <div>ST244</div> <div>57225</div> <div>62465</div> </div> <div> <div>Loc Qty</div> <div>3</div> <div>1</div> <div>2</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D3579-045  Shoulder Harness		Manufactured	No			100	Each	4.0000	1	1			
<div> <div>Location</div> <div>ST272A</div> <div>59039</div> </div> <div> <div>Loc Qty</div> <div>4</div> <div>4</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
K62  CLIP		Purchased	No			100	Each	21.0000	1	1			
<div> <div>Location</div> <div>ST243A</div> <div>110957</div> <div>113878</div> </div> <div> <div>Loc Qty</div> <div>21</div> <div>1</div> <div>20</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													

EBH/01/06

4
EBH/01/06

EBH/01/06

EBH/01/06

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Page 2

Work Order ID: 65011

Parent Item: D412-702-103B

Parent Item Name: Harness Assembly

Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

1,746.000

4

4



Nut

ES 1/01/06

Location

Loc Qty

Loc Code

ST300

1746

114784

9

115835

833

116373

4

116391

900

4

MS24693-S272

Purchased

No

100

Each

141.0000

4

4



Screw

ES 1/01/06

Location

Loc Qty

Loc Code

ST288

141

111548

1

112492

4

115835

36

116391

100

4

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Shop Packet Print

Page 2

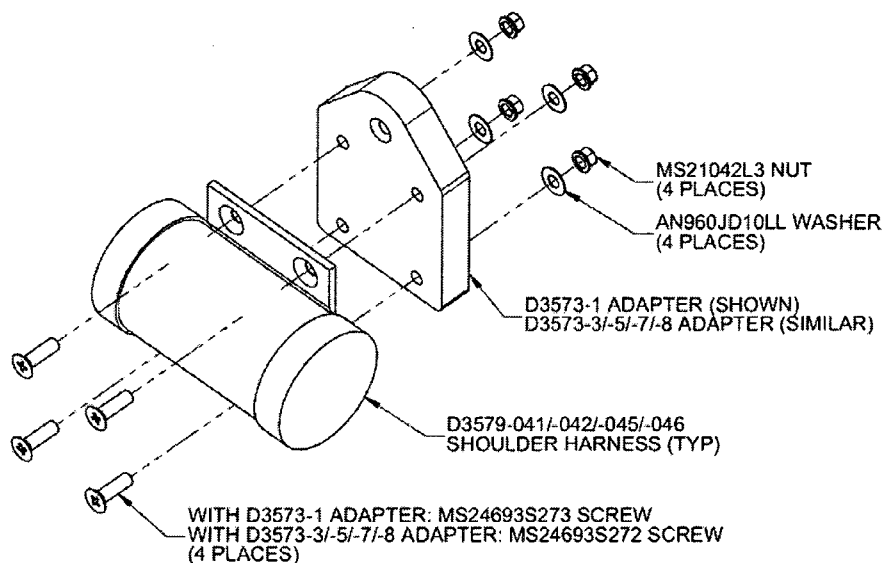
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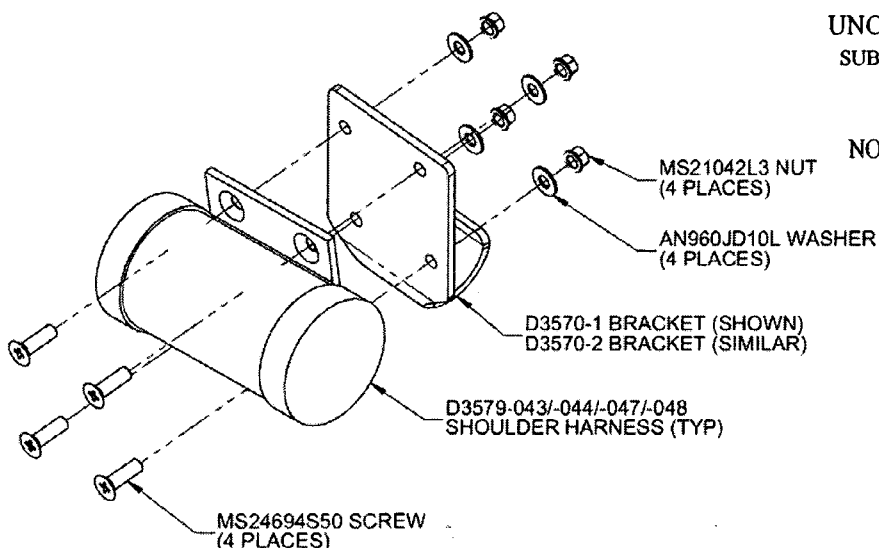
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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 65011



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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